5CETOP 07-08







PRESSURE RELIEF VALVE WITH UNLOADING AND PRESSURE SELECTION GMG*-*/60

400 l/min 35 MPa (350 bar)

1 DESCRIPTION

Solenoid pressure relief valve with unloding and pressure selection. There are two different sizes for flow rates up to 400 l/min and 5 different configurations which permit a wide range of hydraulic configurations. The pilot valve is a CETOP 3 HD3-ES valve.



2 ORDERING CODE

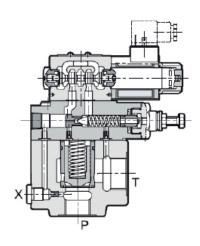
(1)		(2)		(3)		(4)		(5)		(6)		(7)
GMG	-		-		-		-		-		/	60

- (1) GMG: Pressure relief valve pilot operated
- (2) Nominal dimensions
 - 5: max flow rate 250 l/min
 - 7: max flow rate 400 l/min
- (3) Pressure adjustment range
 - 3: up to 70 bar
 - 5: up to 210 bar
 - 7: up to 350 bar
- (4) Versions: A, B, C, D, G (see 5)
- (5) Standard screw regulation
 - M SICBLOC knob available on the main pressure control
- (6) Electric voltage and solenoid coils (DIN 43650-A ISO 4400)

012C: coil(s) for V12DC 024C: coil(s) for V24DC

115A: coil(s) for V110/50 - V 115/60 AC 230A: coil(s) for V220/50 - V 230/60 AC

(7) Series number



GMG*-/60 are pilot operated pressure relief valves, available in 5 versions and up to 3 selections of pressure values. In order to set the 2nd and 3rd value, a pressure relief valve must be placed between the main body and the solenoid valve. Valves are normally supplied with a hexagonal head adjustment screw (SICBLOC adjustment knob on the mainpressure control is available upon request)

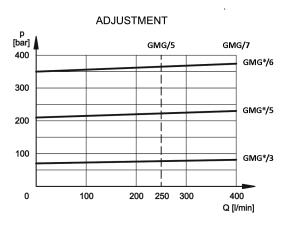


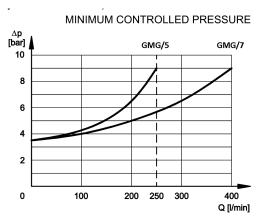
3 TECNICAL DATA

Max. flow	up to 400	Hydraulic fluids:			
Max. nominal pressure	35 MPa (350 bar)	Seals and materials used on standard valves GMG*/60 are fully compatible			
Ambient T	-20 + 50 °C	with hydraulic fluids of mineral base, upgraded with antifoaming and anti-			
Fluid T range	-20 + 80 °C	oxidizing agents. The hydraulic fluid must be kept clean and filtered to ISO 4406 class 19/17/14, or better, and used in a recommended viscosity range			
Fluid viscosity range	10 - 400 cSt	from 10 cSt to 60 cSt.			
Recommended viscosity	10 cSt - 60 cSt				

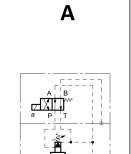
4 TYPICAL DIAGRAMS

Typical P-Q curves for valves GMG*/60 are obtained with mineral oil at viscosity 36 cSt at T = 50 $^{\circ}$ C.

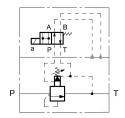




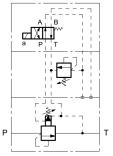
5 VERSIONS



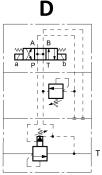
1 pressure setting and unloading with de-energized solenoid В



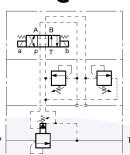
1 pressure setting and unloading with energized solenoid



2 pressure settings The highest setting is reached with energized solenoid



2 pressure settings and unloading with de-energized solenoids G

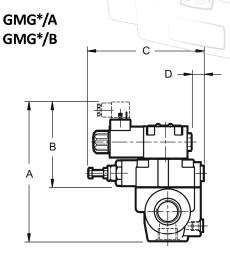


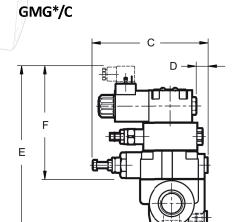
3 pressure settings The highest setting is reached with de-energized solenoids



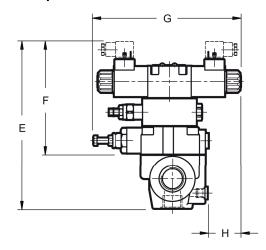


6 INSTALLATION DIMENSIONS

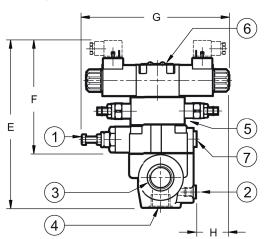




GMG*/D







	Α	В	С	D	Е	F	G	Н
GMG-5*	186	126	22	179	164	226	223	44
GMG-7*	192	126	14	170	164	236	222	52

7 HYDRAULIC FLUIDS

Seals and materials used on standard valves GMG*/60 are fully compatible with hydraulic fluids of mineral base, upgraded with antifoaming and anti oxidizing agents. The hydraulic fluid must be kept clean and filtered to ISO 4406 class 19/17/14, or better, and used in a recommended viscosity range from 10 cSt to 60 cSt.